



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4434-047
Job Sheet 176412



Part No: D4434-047

Job Qty: 6 ea

Part Name: Cover Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/23/18

Job Tracking No:

Due Date: 5/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEETS 5,12,13 IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA5 EC verified by:JLM IPP RevC 12.01.24 PER DWG REV.A DD VERF:EC IPP RevD 12.03.05 per REV.B DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	5/16/18	5/16/18	0.00	0.00	Start Up Waterjet		SC 18/04/25
100	Waterjet	6 pcs	5/16/18	5/16/18	0.00	0.73	Waterjet1		SC 18/04/25
110	QC	6 pcs	5/16/18	5/16/18	0.00	0.00	QC2 Waterjet-3		SC 18/04/25
120	QC	6 pcs	5/16/18	5/16/18	0.00	0.00	QC8-4		ES
130	Brake NC	6 pcs	5/16/18	5/16/18	0.07	1.92	Brake NC 2		SP
140	Small Fab	6 pcs	5/16/18	5/16/18	0.00	0.29	Small Fab-6		SP
150	QC	6 pcs	5/16/18	5/16/18	0.00	0.00	QC5		PD 18-05-01
160	HandFinish	6 pcs	5/16/18	5/16/18	0.00	0.47	HandFinish1		SP 18-05-01
170	QC	6 pcs	5/16/18	5/16/18	0.00	0.00	QC7-3		SP
180	Small Fab	6 pcs	5/16/18	5/16/18	0.00	0.29	Small Fab-6		DAG
185	QC	6 pcs	5/16/18	5/16/18	0.00	0.00	QC5		38
186	Powdercoat	6 pcs	5/16/18	5/16/18	0.00	0.24	Powdercoat4		BK 18-05-02
187	QC	6 pcs	5/16/18	5/16/18	0.00	0.00	QC3		MAY 02 2018
190	Packaging	6 pcs	5/16/18	5/16/18	0.00	0.00	Packaging3-2	ST 619	9-89 DAG
200	QC21-SA	6 Ea	5/16/18	5/16/18	0.00	0.00	QC21		21 9-89

M 135700

START: 11:40

OV. 12:00

FINISH: 12:10

MAY 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	3.4734 sf (.5789 ea)	90-Start up Operation	
MS20470AD4-3	Rivet, Universal Head	12 Ea (2 ea)	180-Small Fab	FM135536-1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	3	107	0
180-Small Fab	MS20470AD4-3	12	302	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S065160



Part: D4434-047

Job No: 176412

Serial No/Batch: S065160

Revision:

Inspector:

Date: 04/25/18

11 11

